

## SSN 01

# Oxygen Probe for Nitriding— and Nitrocarburizing Processes

- Oxygen probe for determining nitriding and nitrocarburizing atmospheres as a supplement to Hydrogen sensor H2S and the sensor module SM01
- Vacuum-tight design, suitable for evacuatable furnaces
- Supplied with test certificate both for new device and after maintenance
- In different lengths between 500mm and 900mm available

Sauerstoffsonde Prüfprotokoll		mV millivolt.de	
Seriennumme Start Prüfung Ende Prüfung		Prüfe Zeiche	r Baumann
	×c	Messwert	Status
Thermoeleme	Polarität überprüft Drahtbruch überprüft Abweichung Temperatur	-1 K	Ok Ok Ok
Zirkonelemen	t Polarität überprüft Innenwiderstand Spannungsabfall Referenzluft Aus Differenz mV-Soll / mV-ist	30720 Ohm 60 Sekunden 0,6 mV -5,2 mV	Ok Ok Ok
700			1100
650			1050
			1000
600			
h sso			900 850 800
£ 500		Temp_Sonde_PV (°C)	800
		U Sonde PV (mV)	750
450			200 650
400 9:14	9.22	93	600
	Zeit	-	7.0



#### **Function**

The probe is characterized by its robustness, reliability and durability. Together with the SM01 sensor module, it is particularly suitable for measuring furnace atmospheres in nitriding, nitrocarburizing and oxynitriding processes at the process-typical temperatures of 500°C - 600°C. The measured probe voltage EMF corresponds to the Nernst voltage.

### Probe test and test report

Before delivery, each probe is tested in a test furnace under a test atmosphere traced back to a temperature measurement. The test includes a functional test and a quantitative check to determine:

- -Deviation in probe signal
- -Impedance of the probe (condition of the zirconia tube)

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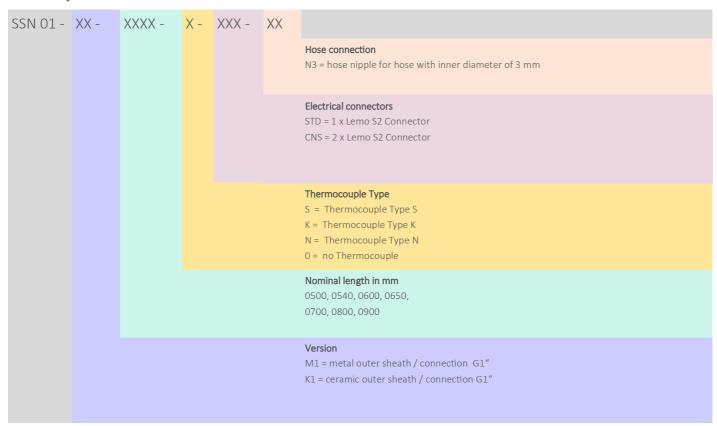
- -Deviation in temperature
- -Response to missing reference air

The probe is supplied with a test report.

### Repairs and spare parts

The maintenance of the probe can be carried out by the manufacturer or by the user himself. All parts are also available as spare parts.

### Selection of Model



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